

1 **Enhanced synthesis of S-adenosyl-L-methionine through**
2 **Combinatorial metabolic engineering and Bayesian optimization in**
3 ***Saccharomyces cerevisiae***

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26 **KEYWORDS**

27 S-adenosyl-L-methionine; combinatorial metabolic engineering; *Saccharomyces cerevisiae*;

28 CRISPR; Bayesian optimization

29 **ABSTRACT**

30 S-Adenosyl-L-methionine (SAM) is a substrate for many enzyme-catalyzed reactions and
31 provides methyl groups in numerous biological methylations, and thus has vast applications in
32 the agriculture and medical field. *Saccharomyces cerevisiae* has been engineered as a platform
33 with significant potential for producing SAM, although the current production has room for
34 improvement. Thus, a method that consists of a series of metabolic engineering strategies was
35 established this study. These strategies included enhancing SAM synthesis, increasing ATP
36 supply, and down-regulating SAM metabolism and downregulating competing pathway. After
37 combinatorial metabolic engineering, Bayesian optimization was conducted on the obtained
38 strain C262P6 to optimize the fermentation medium. A final yield of 2972.8 mg/L at 36 h with
39 29.7% of the L-Met conversion rate in the shake flask was achieved, which was 26.3 times
40 higher than that of its parent strain and the highest reported production in the shake flask to
41 date. This paper establishes a feasible foundation for the construction of SAM-producing strains
42 using metabolic engineering strategies and demonstrates the effectiveness of Bayesian
43 optimization in optimizing fermentation medium to enhance the generation of SAM.

44

45 **1. INTRODUCTION**

46 S-Adenosyl-L-methionine (SAM) is a physiologically active molecule in every living
47 body. It is a substrate for many enzyme-catalyzed reactions and provides methyl groups in many
48 biological methylations. ^[1] In the medical field, SAM can be used to treat arthritis, heavy
49 depression, liver diseases and low sperm activity in infertile patients. ^[2] SAM is formed by L-
50 methionine (L-Met) and ATP as direct precursors catalyzed by ademetionine synthase in
51 organisms. At present, the synthesis methods mainly include chemical synthesis, enzymatic
52 conversion and microbial fermentation. The chemical synthesis method requires multi-step
53 reactions, and the product is not easy to separate, ^[3] so it is difficult to adapt to the conditions
54 of industrial production; the enzymatic method synthesizes SAM by directly adding the
55 precursor, the product has high purity and is easy to extract, but its availability is limited by the
56 harsh requirements for enzyme purity and high production cost, ^[4] the fermentation method on
57 the other hand has the advantages of low production cost and simple processes. Therefore,
58 industrial mass production of SAM is mainly by microbial fermentation.

59 The construction strategies of SAM high-yield strains mainly include: (1) Increasing L-
60 Met supply. L-Met is the direct precursor for SAM synthesis, and its supply is of great
61 importance for SAM synthesis. Ruan modified the SAM synthesis pathway in *Bacillus*
62 *amyloliquefaciens*, and then analyzed the changes of intermediate metabolites. ^[5] A decrease of
63 the content of both aspartic acid and L-Met was found. They speculated that due to the
64 overexpression of the *SAM2* gene, there was a greater substrate consumption of L-Met. It was
65 reported that the overexpression of cystathionine- γ -synthase gene can significantly increase the
66 production of L-Met in *E. coli* ^[6] and that heterologous expression of *S. cerevisiae*-derived

67 YML082W (a parallel homolog of *str2*) in *B. amyloliquefaciens* increased the SAM production
68 of recombinant strain HZ-12 in the initial fermentation medium. [5] Zhao optimized the yield of
69 engineered bacteria by adding L-Met, and finally obtained a yield of 8.81 g / L in a 10 L
70 fermenter. [7] This reveals that using the gene manipulation to drive metabolic flux can
71 effectively improve SAM synthesis. (2) Increasing ATP supply. The biosynthesis of SAM
72 requires the participation of ATP, of which the intracellular supply level is an important factor
73 that determines whether SAM can be excessively synthesized. [8] Because ATP not only effects
74 the cell growth, but also it provides an adenosine for SAM synthesis. ATP supply in microbial
75 cells can be improved by a variety of approaches, such as addition of energy substrates,
76 metabolic engineering to modulate pH, ATP production or ATP consumption pathways, and
77 control of respiratory chain reactions. [9] It was reported that a higher level of SAM production
78 was achieved by enhancing the ATP supply produced by the respiratory chain, which was
79 stimulated by an increase in TCA circulating flux. [10] In addition to these strategies, controlling
80 dissolved oxygen levels to generate sufficient ATP can also be effective in increasing the
81 production of targeted metabolites. [11] Chen established a dynamic ATP regulation strategy in
82 *Escherichia coli* and the intracellular ATP level was maintained at 0.60 g / mg DCW, which
83 increased SAM by 82.18%. [12] Hu knocked out the *sod1* gene in *Saccharomyces cerevisiae* to
84 increase the supply of ATP, and SAM production increased by 22.3%. [13] Yawei Chen improved
85 the oxygen carrying capacity of cells by introducing *Vitreoscilla* hemoglobin and phosphite
86 dehydrogenase to ensure the ATP supply when cell growth reaching to a certain level and
87 resulted in 37% and 24% SAM increase, respectively. [14] (3) Downregulating the further
88 metabolism of SAM. SAM can act as a methyl provider for the ergosterol synthesis pathway.

89 Thus, downregulating its further metabolism can presumably reduce SAM from further
90 consuming, hence the SAM accumulation increase. Shobayashi successfully screened a strain
91 that lacked the ergosterol pathway, and its SAM production was 3.5 times that of its parents;
92 ^[15] Mizunuma identified a *sah1* mutant that suppressed the Ca²⁺-sensitive phenotypes of the
93 *zds1Δ* strain and its SAM accumulation was 37.2 times higher than that of the wildtype. ^[16](4)
94 Downregulating the competitive pathway of SAM synthesis. Cong Jing knocked out the *thrB*
95 gene in *B. amyloliquefaciens* cutting off the threonine synthesis branch path increasing SAM
96 by 42%.^[17] He knocked out *CYS4* gene in *Pichia pastoris* disrupting the reflux from L-
97 cystathionine to cysteine and the recombinant produced as twice as SAM compared to its parent
98 strain. ^[18]

99 Despite the fact that a considerable titer of SAM has been achieved through microbial
100 fermentation, the production cycle still remains long while the production intensity remains low.
101 Thus, in order to address these problems, a comprehensive method that concludes the four
102 strategies mentioned above and an algorithm called Bayesian optimization were utilized in this
103 study to produce SAM. Among all the microbes that have been used to produce SAM, *S.*
104 *cerevisiae* has been proved to be an ideal industrial chassis cell. *S. cerevisiae* is harm-free for
105 researchers when conducting an experiment for it's considered as "GRAS"-generally regarded
106 as safe by the FDA. ^[19] *S. cerevisiae* has vacuoles filled with negatively charged
107 polyphosphates, it can enrich positively charged SAM, ^[20] and the gene manipulation
108 technology in *S. cerevisiae* is more sophisticated than it is in other chassis. Thus, *S. cerevisiae*
109 is ideal for SAM synthesis by fermentation. In this study, we firstly strengthened SAM synthesis
110 pathway by overexpressing key genes including *SAM2* encoding methionine

111 adenosyltransferase, *met6* encoding 5-methyltetrahydropteroyltriglutamate-homocysteine S-
112 methyltransferase and *str2* encoding cystathionine gamma-synthase to enhance L-Met supply.
113 Then *adkl* encoding adenylate kinase and an exogenous gene *PYC* encoding pyruvate
114 carboxylase originated from *Rhizopus oryzae* were respectively overexpressed to ensure ATP
115 supply. Several genes modulating ergosterol synthesis pathway, where SAM acts as a methyl
116 radical donor, namely *erg4* encoding delta(24(24(1)))-sterol reductase and *erg6* encoding sterol
117 24-C-methyltransferase were knocked out respectively by using gene editing technology.
118 Furthermore, by using gene editing technology and promoter engineering, we downregulated
119 the competing pathway of SAM, which was controlled by *CYS4* gene coding cystathionine
120 beta-synthase that converts L-cystathionine to cysteine.

121 The optimization of the culture medium is a necessary step in enhancing the synthesis of
122 SAM. To achieve this goal, a strategy based on Bayesian optimization was adopted due to the
123 high complexity of the biochemical system and economic constraints. Bayesian optimization
124 derives from the field of machine learning and has superiority in handling the problems related
125 to a black-box system.^[21, 22] The relationship between the conditions of the fermentation, such
126 as the initial composition of the culture medium, the concentrations of the precursors, and time
127 at which precursor is added to the culture, and the yield of bio-product is difficult to determine.
128 However, the Bayesian optimization method predicts the yield and its uncertainty
129 corresponding to a condition by merely utilizing the data from previous experiments. After the
130 prediction, the method determines the next conditions to be tested by optimizing an acquisition
131 function. The result of the test is then integrated with data from previous tests. The prediction
132 and determination steps are executed iteratively until the desired performance of the test is

133 obtained. This method guarantees economic and data efficiency because this method does not
134 require systematic design of experiments and data from experiments performed on the similar
135 strains are of value to be utilized. Moreover, in the sequential testing, the procedure could be
136 terminated with desired results achieved, demonstrating its flexibility in the application. The
137 strategy based on the systematical method and data used to be processed are presented in the
138 next section.

139 This study employed four strategies from metabolic engineering and acquired a strain that
140 produced as 26.3 times as SAM than its parent strain, reaching 2972.8 mg/L at 36 h with 29.7%
141 of the L-Met conversion rate after medium optimization by Bayesian optimization, and the
142 production intensity reached 145.7 mg/L/h at 12 h, which is higher than most of the
143 recombinants ever reported. This paper establishes a feasible foundation for the construction
144 of SAM-producing strains using metabolic engineering strategies and demonstrates the
145 effectiveness of Bayesian optimization in optimizing fermentation medium to enhance the
146 generation of SAM.

147

148 **2. MATERIALS AND METHODS**

149 **2.1 Strains, Plasmids, and Culture Media.**

150 All strains and plasmids used in this study are listed in Table 1.

151 *E. coli* JM109 was used for plasmid amplification. *E. coli* was cultured in LB medium (1%
152 peptone, 0.5% yeast powder, and 1% NaCl) supplemented with *Amp* during screening, at 37 °C
153 under shaking at 220 rpm. *S. cerevisiae* was cultured in SD medium (2% glucose, 1.34% YNB,

154 and amino acid mixed solution), at 30 °C under shaking at 220 rpm. Engineered strains were
155 cultured in original medium (5% glucose, 1% peptone, 0.5% yeast powder, 0.05%
156 MgSO₄·7H₂O, 0.4% KH₂PO₄, 0.2% K₂HPO₄, and 0.15% L-Met), at 30 °C under shaking at 220
157 rpm.

158 **2.2 Primers Used in This Study.**

159 All primers used in this study are listed in Table S1.

160 **2.3 Overexpressing Targeted Genes**

161 The target fragment *SAM2*, *met6*, *str2* and *adk1* from *S. cerevisiae* BY4741 and *PYC* from
162 *Rhizopus oryzae* reported in the NCBI database as a template were obtained by PCR
163 amplification using *SAM2F*, *SAM2R*, *met6F*, *met6r*, *str2F*, *str2R*, *adk1F*, *adk1R*, *PYCF* and *PYCR*
164 as primers (Table S1). The plasmid pRS306 and the target fragment *SAM2* were double
165 digested with *BamH* I and *Hind* III, and then ligated with T4 ligase. The ligated product was
166 transformed into *E. coli*, and the recombinant plasmid pRS306-*SAM2*, pRS305-*met6str2*,
167 pRS303-*adk1* and pRS303-*PYC*, was obtained by screening and verification. The *E. coli* with
168 different recombinant plasmids was cultured in a LB medium for 14-16 hours and 2-4 mL of
169 bacteria was obtained for plasmid extraction using plasmid extraction kits. Chemical
170 transformation requires the linearization of the plasmid. *LeuF* and *LeuR* were used as primers
171 for leucine labeling reverse PCR linearization. *UraF* and *UraR* were used as primers for uracil
172 labeling reverse PCR linearization. *HisF* and *HisR* were used as primers for histidine labeling
173 reverse PCR linearization. The linearized plasmid was transformed into according strains by
174 lithium acetate transformation method, and coated on the corresponding SD medium, and
175 cultured at 30 °C for 2-3 d.

176 **2.4 Disrupting Targeted Genes**

177 The 600 bp before and after *erg4* and *erg6* were amplified by primers *erg4UF*, *erg4UR*, *erg4DF*,
178 *erg4DR*, *erg6UF*, *erg6UR*, *erg6DF* and *erg6DR* with homologous arms. And the amplified

179 products were connected by fusion PCR resulting in two 1200 bp DNA sequences named donor
180 DNA-*erg4* and donor DNA-*erg6* respectively (Figure 1B). The specific sRNAs of *erg4* and
181 *erg6* were designed by <https://www.atum.bio>. The designed sRNA and the knockout plasmid
182 PCRCT-LBH containing Cas9 protein were digested and ligated by BsaI. The ligation product
183 was transferred into the *E. coli* JM109, and the colonies were selected for colony PCR and sent
184 to the corresponding company for sequencing. The donor DNA and sequencing verified
185 knockout plasmid were transformed into corresponding strains, and the product was coated into
186 the defective SD medium. After 2-3 days of culture at 30 °C, single colonies were picked for
187 colony PCR.

188 **2.5 Replacement of Promoters**

189 Based on the ‘www.fruitfly.org’, a promoter predicting website, the location and length of
190 promoters of *SSA1* and *CYS4* gene were predicted, and the results that rated the highest were
191 chosen. The 800 bp before and after *CYS4* and *SSA1* promoters were amplified by primers
192 *CYS4UF*, *CYS4UR*, *CYS4DF*, *CYS4DF*, *SSA1F*, and *SSA1R* with homologous arms respectively.
193 And the amplified products were connected by fusion PCR resulting in a 1600 bp DNA
194 sequence named donor DNA-*SSA1*(Figure 1C).

195 **2.6 Determination of and Glucose Content and glucose**

196 The fermentation broth was diluted with deionized water and mixed well, so that OD600 value
197 is between 0.2 and 0.8, the absorbance value was detected at wavelength of 600nm. 1mL of
198 fermentation broth was centrifuged at 12,000rpm for 2min, supernatant was diluted to make the
199 final glucose concentration within the detection range of equipment 0- 1 g/L, the glucose
200 concentration was measured with Silman biosensor.

201 **2.7 Determination of SAM Content**

202 Took 1 mL of fermentation broth, centrifuge at 12,000 rpm for 2 min, discard the supernatant,
203 added 2 mL of 1.5 M perchloric acid solution, shook at 30 °C for 2 h, and then centrifuged at
204 8,000 rpm for 10 min, and filtered the supernatant through a 0.22 μm membrane after HPLC
205 detection. The chromatographic column was Hypercil GOLDTM aQ C18 (4.6 mm×250 mm),
206 mobile phase: 0.01 mol·L⁻¹ ammonium formate, containing 3% (v/v) acetonitrile, adjusted with
207 formic acid to the pH was 3.0, the flow rate was 1.0 mL·min⁻¹, the detection wavelength was
208 254 nm, and the injection volume was 20 μL. The content of SAM was quantified by the
209 external standard method.

210 **2.8 Determination of L-Met Content**

211 The mobile phase was: 10% methanol, the flow rate was 1.0 mL·min⁻¹, the detection
212 wavelength was 210 nm, and other conditions were the same as the detection of SAM content.

213 **2.9 Determination of ATP Content**

214 The mobile phase was 95% (v/v) 0.05 mol·L⁻¹ sodium phosphate buffer (pH=6.0) and 5% (v/v)
215 methanol, and other conditions were the same as the detection of SAM content.

216 **2.10 Determination of mRNA Expression Level**

217 Real-time fluorescence quantitative PCR. *S. cerevisiae* bacteria were sampled at 60 h
218 and total RNA was extracted using a UNIQ-10 Column Trizol Total RNA Isolation Kit
219 (Sangon Biotech). The titer and purity of RNA were determined, and RNA was stored
220 at -80°C until use. Reverse transcription to obtain cDNA was performed according to
221 the instructions of the PrimeScript 1st Strand cDNA Synthesis Kit (Takara Biomedical
222 Technology (Beijing) Co., Ltd.). A ChamQ Universal SYBR qPCR Master Mix Kit

223 (Nanjing Vazyme Biotech Co. Ltd) was used to accomplish quantitative real-time PCR
 224 with specially designed primers (Table S1). Experimental data were analyzed by
 225 GraphPad 8.0.

226 **2.11 Modeling the Biomass Yield**

227 Given the fact that the yield of SAM positively correlates with biomass concentrations, which
 228 are easier to be measured than SAM, in this study, a procedure was conducted to find the
 229 medium that maximized the biomass concentrations. The medium to be optimized in this work
 230 included the type of carbon source and its concentration, the concentrations of other
 231 components mentioned in the O-medium. To determine the relationship between the yield of
 232 biomass and the condition of the fermentation, a Gaussian process regression with a prior zero-
 233 mean assumption was adopted using the data from fermentation of the C262P6 strain. The
 234 prediction of the mean of the yield $\mu(x) \in R$ corresponding to a condition $x \in R^{m \times 1}$, where m
 235 is the number of the components, and the uncertainty of the prediction $\sigma^2(x) \in R$ are calculated
 236 as

$$237 \quad \mu(x) = K(x, X)[K(X, X) + \sigma_n^2 I]^{-1} Y, \quad (1)$$

$$238 \quad \sigma^2(x) = K(x, x) - K(x, X)[K(X, X) + \sigma_n^2 I]^{-1} K(X, x), \quad (2)$$

239 where $X \in R^{n \times m}$ denotes the components studied in the previous experiments, $Y \in R^{n \times 1}$ is the
 240 mean of the corresponding yield, $\sigma_n^2 \in R^{1 \times n}$ denotes sample variance, $I \in R^{n \times n}$ is a unit
 241 matrix, and n is the number of the samples. $K(X_1, X_2) \in R^{p \times p}$ is a radial basis function matrix
 242 (p is the sum of the columns of the input X_1 and X_2) whose element of i th row and j th column
 243 is defined as

246
$$k(x_i, x_j) = \sigma_f^2 \exp \left[-\frac{(x_i - x_j)^2}{2l^2} \right], \quad (3)$$

244 where x_i, x_j are the i th and j th column of the augmented matrix $[X_1 \ X_2]$ respectively, σ_f and l
 245 are hyperparameters which is the estimated by maximizing the likelihood $p(Y|X, \sigma_f, l)$.

247 **2.12 Condition to Be Tested**

248 The condition to be tested is determined by seeking a solution that maximizes acquisition
 249 function. There are several types of acquisition functions, and in this study adopted was
 250 probability of improvement:

251
$$P(f(x) \geq f(x^*) + \xi) = \Phi \left[\frac{\mu(x) - f(x^*) - \xi}{\sigma(x)} \right], \quad (4)$$

251 where x is the condition to be tested, $\mu(x)$ and $\sigma(x)$ are the corresponding prediction
 252 calculated by Eq. (1) and Eq. (2), x^* is the condition that corresponds to the highest yield in
 253 the previous experiments, f is the function mapping the condition and yield, ξ is a trade-off
 254 coefficient which is adjusted by the willing to exploit or explore, and Φ is the cumulative
 255 distribution function of standard normal distribution. The search for such an x was conducted
 256 with a genetic algorithm. After the test of searched condition, the results would be integrated
 257 into the data for prediction to determine the next condition to be tested. Details about this
 258 algorithm can be found in the reference ^{21,22}.

260

261 **3. RESULTS**

262 **3.1 Enhancing L-Met Supply by Overexpressing *SAM2*, *met6* and *str2***

263 As the direct precursor of SAM, enhancement of L-Met supply can effectively boost SAM
 264 production by bacterial fermentation. ^[23] Therefore, we intended to enhance the expression of
 265 genes coding key enzymes in the SAM synthesis pathway. Firstly, *SAM2* and *met6* controlling

266 the last step of L-Met synthesis were respectively overexpressed in *S. cerevisiae* CEN.PK 2-1C
267 resulting two recombinants named C2 and C6. The corresponding parameters were measured
268 and analyzed (Figure 2). The results showed that the cell growth of C2 was greatly strengthened
269 and the SAM titer also exhibited a substantial increase reaching 616.5 mg/L, which is 4.7 times
270 higher than its parent strain (Figure 2A). The OD₆₀₀ and SAM titer (102.9 mg/L after 24 h
271 fermentation) of the engineered strain C6 both showed no difference compare to its parent strain,
272 indicating that the overexpression of the *met6* gene did not cause a burden on the growth of the
273 strain (Figure 2AE).

274 Thus, *met6* gene was subsequently overexpressed in C2 and a series of fermentation of the
275 resulting strain C26 was performed in a shake flask. C26 entered the stationary phase at 36 h,
276 and the glucose was also depleted as it entered the stationary phase (Figure 2C). The co-
277 expression of *SAM2* and *met6* genes did not cause metabolic pressure on the strain, and the
278 growth status of the strain was not significantly affected (Figure 2B). The SAM yield and
279 production intensity of engineered strain C26 were 837.2 mg/L and 34.8 mg/L/h after 24 h
280 fermentation, which was 34.1% and 34.3% higher than C2 (Figure 2C).

281 In order to further enhance the L-Met supply of the SAM synthesis pathway, the gene that
282 was involved in several reactions (Figure 1A) in the SAM synthesis pathway *str2* gene was
283 overexpressed in C26 and resulted in a recombinant named C262. A 60-hour fermentation was
284 performed on C262. The SAM titer and production intensity of engineering strain C262 was
285 1,070.8 mg·L⁻¹ and 44.61 mg/L/h after 24 h of fermentation, which was 71.60% and 72.72%
286 respectively higher than that of C2 and 27% and 28.1% respectively higher than that of C26
287 (Figure 2C). The above phenomenon indicated that co-expression of *str2* and *met6* gene had a

288 significant effect on SAM production. At the same time, the intracellular L-Met accumulation
289 of C262 and C2 was compared (Figure 2E). Notably, the highest production of L-Met appeared
290 before the highest production of SAM, and the intracellular concentration of L-Met decreased
291 with the increase of SAM production and then maintained at a certain level; the accumulation
292 of intracellular L-Met in C262 was significantly increased by 55.0%, confirming the important
293 role of *met6* and *str2*.

294

295 **3.2 Enhancing ATP Supply by Overexpressing *adk1* and *PYC* Gene**

296 Undoubtedly, ATP plays an important role in cell growth as well as SAM synthesis, for it
297 provides the energy that needed in multiple biochemical reactions and it serves as an adenosine
298 donor in SAM synthesis. Pyruvate carboxylase (*PYC*) controls the metabolic step limiting the
299 production of target carboxylic acids (Figure 1A).^[24] Adenylate kinase encoded by *adk1* gene
300 of *S. cerevisiae* converts AMP to ATP (Figure 1A).²⁵ Therefore, overexpression of *adk1* and
301 *PYC* were conducted in strain C262 resulting in recombinants named C2621 and C262P
302 respectively. Later, a 60-h fermentation of C262, C2621, and C262P was performed and their
303 fermentation performances were compared. It was shown that SAM titer reached 1185.8 mg/L
304 and 1222.0 mg/L at 24 h when overexpressing *adk1* and *PYC* increased by 10.7% and 14.2%
305 respectively compared with C262 (Figure 3A).

306 The intracellular ATP supply of C2621 and C262P increased by 42.88% and 19.19%
307 respectively comparing with C262 (Figure 3A). Despite the great increase of ATP supply caused
308 by overexpression of *adk1*, it also showed a burden on cell growth, however, this phenomenon

309 did not appear in C262P with less ATP supply increase (Figure 3AB). Therefore, C262P was
310 chosen for further investigation.

311

312 **3.3 Enhancing SAM Synthesis by Downregulating SAM Further Metabolism Pathway**

313 SAM acts as a methyl radical donor ^[2] via the reaction where zymosterol is converted into
314 ergosterol serving as an important constituent of cytomembrane (Figure 1A). ^[26] This process
315 is controlled by a series of genes including *ergX* genes, which can be divided into two categories
316 regarding cell growth: essential genes and nonessential genes. Among these genes, *erg4* and
317 *erg6* are nonessential genes which means disrupting them will not affect cell growth generally.
318 Thus, Crispr-Cas9 technology was utilized to disrupt *erg4* and *erg6* in C262P and resulted in
319 two recombinants named C262P4 and C262P6. Then C262P, C262P4, and C262P6 were
320 cultured in a shake flask and their fermentation performances were compared.

321 Disrupting *erg6* brought a 10.39% SAM increase compared with C262P, reaching 1349.7
322 mg/L, while disrupting *erg4* not only did not show SAM increase but the cell growth of C262P4
323 throughout the whole fermentation process was greatly inhibited compared with C262P and
324 C262P6 (Figure 3CD). And the glucose consuming rate of C262P4 was also lower than that of
325 C262P and C262P6 (Figure 3E). Therefore, recombinant C262P6 was chosen for further
326 investigation.

327 **3.4 Enhancing SAM Synthesis by Downregulating Competing Pathways**

328 Cystathionine- β -synthase (CBS) encoded by *CYS4* gene can catalyze the synthesis of
329 cystathionine from homocysteine, leading to the reflux of cystathionine and reducing its flow
330 to the SAM precursor L-Met (Figure 1A). It was reported that disrupting *CYS4* in *P. pastoris*

331 has been shown to significantly increase SAM production, ^[18] but it also results in cysteine
332 deficiency, requiring the addition of cysteine to the fermentation medium, which increases
333 production costs. In this study, in order to downregulate the expression of *CYS4* and to reduce
334 production cost simultaneously, the original promoter was replaced by a weaker promoter *SSAI*
335 resulting in a recombinant named C262P6S. Subsequently, C262P6 and C262P6S were cultured
336 in a shake flask and their fermentation performances were compared. In the first 18 hours, the
337 cell growth of C262P6S was slightly lower than that of C262P6 and remained similar to C262P6
338 in the rest of the fermentation process (Figure 4B). The SAM titer of C262P6S reached 1551.9
339 mg/L, which was 15.0% higher than that of C262P6 (Figure 4A). Furthermore, the
340 transcriptional level of *CYS4* with its original promoter and *SSAI* promoter was compared
341 (Figure 4A). The results showed that the transcriptional level of *CYS4* with the *SSAI* promoter
342 was 28.3% than that of *CYS4* with its original promoter.

343 **3.5 Optimization of Medium**

344 As both endogenous and exogenous L-Met can affect the SAM production of engineered strains,
345 The concentration gradient of L-Met was set from 2 to 10 g/L and their influences on the SAM
346 titer and cell growth were compared. Different concentrations of L-Met showed no burden on
347 the cell growth of the recombinant, while the SAM titer showed a positive correlation with L-
348 Met concentration. SAM titer started to increase as the L-Met concentration grew to 6 g/L and
349 above, and the highest SAM titer reached 1769.3 mg/L when L-Met concentration was 10 g/L
350 (Figure 4C). Since the precursor addition time also affects SAM production, a batch culture
351 where 10 g/L L-Met was added at 0 h, 8 h, 12 h and 24 h was performed on strain C262P6S in

352 order to investigate the best precursor-adding time. As is shown, the SAM titer was the highest
353 when L-Met was added at 0 h (Figure 4D).

354 Finally, a fermentation verification of the engineered strain was performed on the medium
355 that was acquired by Bayesian optimization. The OD₆₀₀ value reached 46.5 at 36 h, which is
356 2.73 times higher than that of the recombinant's OD₆₀₀ value under unoptimized conditions
357 (Figure 4E). What's more, the SAM titer reached 2972.8 mg/L at 36 h, increasing 91.6%
358 compared to the engineered strain in the unoptimized medium (Figure 4E). Then the engineered
359 strain was fermented in the original medium, medium acquired by orthogonal tests and medium
360 acquired by Bayesian optimization, the OD₆₀₀ and SAM titer were compared. Compared to
361 medium acquired by orthogonal tests, SAM titer and OD₆₀₀ increased 28.2% and 95.0%
362 respectively in medium acquired by Bayesian optimization demonstrating the effectiveness of
363 Bayesian optimization in enhancing the synthesis of SAM. Notably, the SAM titer reached
364 1748.1 mg/L at 12 h and the production intensity reached 145.7 mg/L/h, which is the highest
365 level ever reported of using *S. cerevisiae* as the chassis cell to produce SAM on the shake flask
366 level (Figure 4E).

367

368 **4. DISCUSSION**

369 In this study, a combinatorial method that included four metabolic strategies was engineered in
370 *S. cerevisiae* CEN.PK 2-1C. Firstly three key genes (*SAM2*, *met6*, and *str2*) in the SAM
371 synthesis pathway were overexpressed in order to enhance the L-Met supply. Then the supply
372 of ATP was enhanced by overexpressing the *adk1* gene and *PYC* gene. By utilizing CRISPR-
373 Ca9 technology, the further metabolism of SAM and its competing pathway was successfully

374 downregulated. Notably, overexpression of the *str2* gene and *PYC* gene was discovered for the
375 first time to be effective in increasing SAM production. What's more, Bayesian optimization
376 was firstly employed in SAM production to this date.

377 There are two ademetionine synthases in *S. cerevisiae*, which are encoded by *SAM1* and *SAM2*,
378 respectively. *SAM1* is inhibited by the feedback of excessive L-Met, while *SAM2* does not, so
379 the *SAM2* gene from *S. cerevisiae* was selected to overexpress to obtain a high-yield SAM strain.
380 [29] Firtly, a recombinant of which the SAM synthesis pathway was enhanced by overexpressing
381 *SAM2*, *met6*, and *str2* was obtained. However, SAM titer did not show an obvious increase
382 when overexpressing the *met6* gene alone, it was speculated that the L-Met cannot be
383 transformed into SAM in time due to the lack of simultaneous overexpression of *SAM2* gene.
384 Kanai constructed *XΔado1* from the X2180-1A strain, and the SAM accumulation of the former
385 was 30 times that of the latter. [30] Microarray analysis showed that the expression of the L-Met
386 synthesis pathway was enhanced in the *XΔado1* strain, and it was speculated that
387 overexpression of *met6* would lead to the decrease of homocysteine and the accumulation of L-
388 Met. Heterologous expression of *S. cerevisiae*-derived YML082W (a parallel homologous gene
389 of *str2*) in *B. amyloliquefaciens* significantly increased the SAM production. [5] *Str2* gene
390 enables cystathionine gamma-synthase activity which is involved in transsulfuration enhancing
391 sulfur metabolism regarding in SAM synthesis pathway. Thus, the SAM increase brought by
392 overexpression of *str2* may be contributed to its ability to accumulate L-Met and to provide
393 sulfur for SAM synthesis.

394 In this study, *PYC* was connected for the first time with SAM production and showed a positive
395 effect. *PYC* can catalyze the synthesis of oxaloacetic acid from pyruvic acid and strengthen the

396 citric acid cycle. Besides, it links the high-capacity glycolytic pathway in *S. cerevisiae* to the
397 synthetic pathway of the desired product. [32] Xu conducted a heterologous expression of
398 pyruvate carboxylase (*PYC*) encoding gene from *R. oryzae* resulted in an increase in fumaric
399 acid titer in *S. cerevisiae*. [33] When overexpressing *PYC*, excess oxaloacetic acid will be
400 transported to mitochondria for glucose synthesis, providing a substrate supply for SAM
401 synthesis. As an agonist of *PYC*, AcCoA will increase when *PYC* is overexpressed, so that more
402 NADH will be produced from the tricarboxylic acid cycle. NADH can produce ATP molecules
403 under the catalysis of the *adk1* gene through the electron transport chain in mitochondria, and
404 some of the ATP will act as adenosine donors along with L-Met to form SAM. It was proven
405 that the cell growth was inhibited while intracellular ATP level increased to a certain level, [34]
406 which is identical to the case of overexpressing of *adk1*.

407 As a methyl donor, SAM participates in the pathway of ergosterol synthesis in *S. cerevisiae*.
408 Zhao measured the content of ergosterol after disrupting *erg4* in *S. cerevisiae* BY4741, and the
409 results showed that the content of ergosterol was only 33.8% of that of its parent strain. [35] It
410 was speculated that the non-prosperous ergosterol synthesis could be responsible for no
411 improvement of SAM production and greatly inhibited cell growth after the disruption of *erg4*.
412 Shobayashi detected the content of ergosterol after deleting *erg4* gene in *S. cerevisiae*, and no
413 ergosterol was not detected in the extracts of *erg4* disruptants whereas the intermediate
414 compound of ergosterol that originated from *erg4* mutation was. [15] Thus, it was speculated
415 that the deprivation of ergosterol caused by disrupting *erg4* incapacitates the usual synthesis of
416 cytomembrane, which inhibited the cell growth of the recombinants. However, substances that
417 supported the formation of cytomembrane in C262P4 in the later period of its fermentation

418 were yet to be confirmed. Thus, researches focused on ergosterol synthesis could investigate
419 the dynamic metabolic process in recombinants where *erg4* is disrupted. When knocking out
420 *erg6*, the process of zymosterol regenerating to ergosterol was entirely disrupted which
421 incapacitates SAM to provide methyl for ergosterol synthesis while other sterols functioning as
422 ergosterol like its intermediate compound replace its place in the cytomembrane enabling cells
423 to grow.

424 Finally, while many mechanisms of SAM synthesis have been discussed above, those related
425 to cell growth remain complex and intricate to explore. To overcome this limitation, Bayesian
426 optimization was employed due to its superiority in addressing black-box problems, i.e.,
427 biological systems. The choice of sucrose instead of glucose could be rationalized by
428 considering the dynamics of diauxic growth ^[36] and nitrogen source at optimal concentrations
429 provided sufficient material for cell construction and metabolism. The optimization step
430 utilized potential metabolic flux and aided the cell in achieving its maximum SAM production.

431 **5. CONFLICT-OF-INTEREST STAEMENT**

432 The authors declare no commercial or financial conflict of interest.

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442 **AUTHOR CONTRIBUTIONS**

443 **Wenhan Xiao** and **Xiangliu Shi** carried out experiments and data analysis. **Haowei Huang**,
444 **Xiaogang Wang** and **Wenshu Liang** helped to carry out experiments. **Jianguo Xu**, **Hui Li**,
445 **Xiaojuan Zhang**, **Xiaomei Zhang**, **Jinsong Shi**, **Fei Liu** and **Zhenghong Xu** conceived,
446 planned, and supervised the study. **Guoqiang Xu** coordinated the research team, interpreted the
447 results, and helped draft the manuscript. All authors read and approved the final manuscript.

448 **DATA AVAILABILITY STATEMENT**

449 The data are available from the corresponding author on reasonable request.

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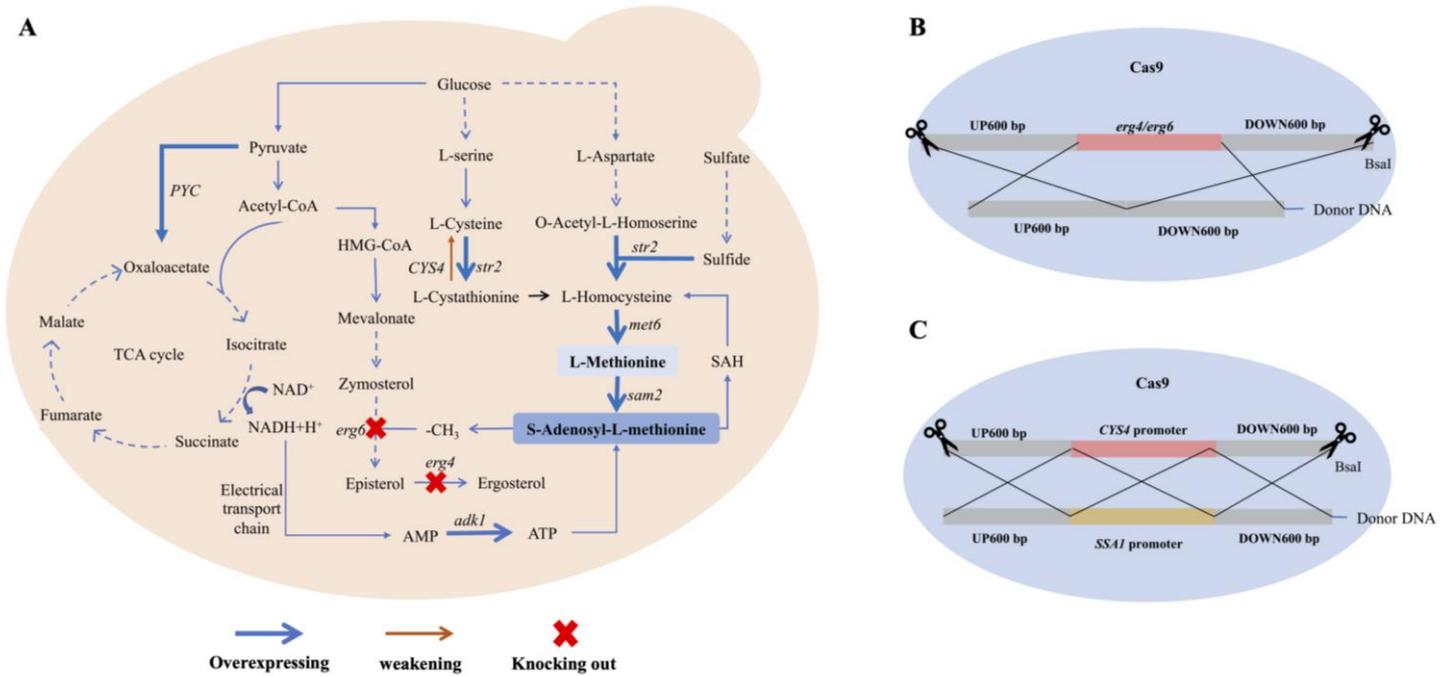
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560 **Tables**561 **Table 1** Strains and plasmids used in this study

Strain or plasmid	Relevant genotype and characteristics	Source or reference
<i>E. coli</i> JM109		Lab collection
<i>S. cerevisiae</i> CEN.PK 2-1C	<i>MATa</i> ; <i>his3Δ1</i> ; <i>leu2Δ0</i> ; <i>trp1Δ0</i> ; <i>ura3Δ0</i>	Lab collection
C2	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i>	This work
C26	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6</i>	This work
C262	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i>	This work
C2621	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i> , pRS304- <i>adk1</i>	This work
C262P	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i> , pRS304- <i>PYC</i>	This work
C262PΔ4	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i> , pRS304- <i>PYC</i> , deleting <i>erg4</i>	This work
C262PΔ6	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i> , pRS304- <i>PYC</i> , deleting <i>erg6</i>	This work
C262PΔ6S	<i>S. cerevisiae</i> CEN.PK 2-1C harboring plasmids pRS306- <i>sam2</i> , pRS305- <i>met6str2</i> , pRS304- <i>PYC</i> , deleting <i>erg6</i> , replacing <i>CYS4</i> promoter by <i>SSA1</i>	This work
pRS306	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Ura)	Lab collection
pRS305	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Leu)	Lab collection
pRS303	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (His)	Lab collection
pRS306- <i>sam2</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Ura), pRS306 harboring gene <i>sam2</i>	This work
pRS305- <i>met6</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Leu), pRS305 harboring gene <i>smet6</i>	This work
pRS305- <i>met6str2</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Leu), pRS305 harboring genes <i>met6</i> and <i>str2</i>	This work
pRS304- <i>adk1</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (His), pRS303 harboring gene <i>adk1</i>	This work
pRS303- <i>PYC</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (His), pRS303 harboring gene <i>PYC</i>	This work
PCRCT-LHB- <i>erg4</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Trp), PCRCT-LHB-Trp integrating sgRNA- <i>erg4</i>	This work
PCRCT-LHB- <i>erg6</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Trp), PCRCT-LHB-Trp integrating sgRNA- <i>erg6</i>	This work
PCRCT-LHB- <i>SSA1</i>	<i>E. coli</i> (<i>Amp^R</i>), <i>S. cerevisiae</i> (Trp), PCRCT-LHB-Trp integrating sgRNA- <i>CYS4</i>	This work

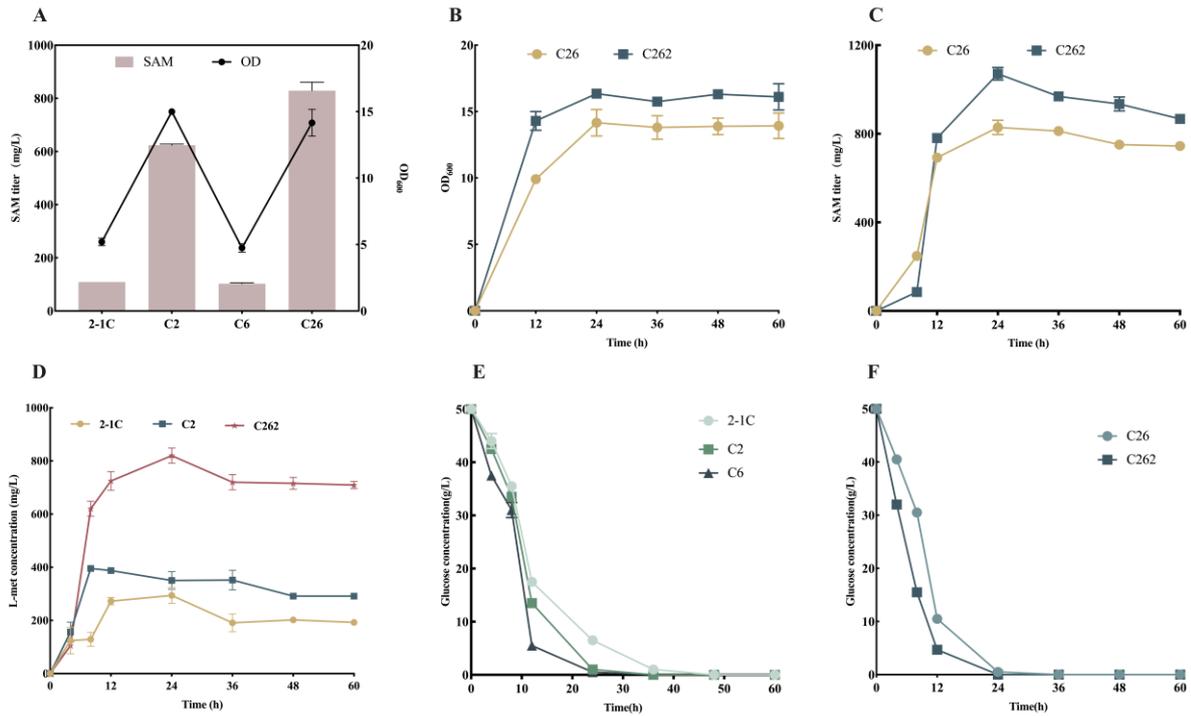
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563 **Figures**

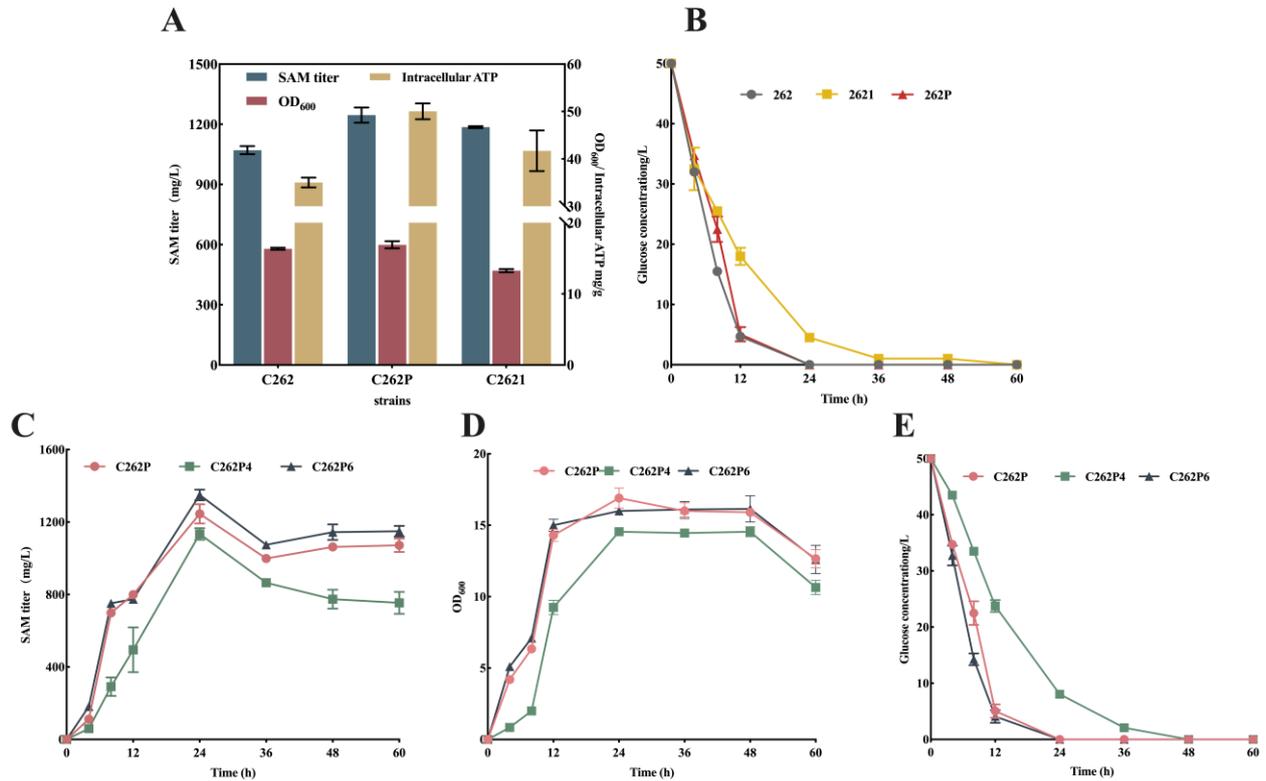


564 **Figure 1.** a. Schematic illustration of the metabolic engineering strategies involved in S-
 565 adenosylmethionine biosynthesis in this study. *SAM2*, methionine adenosyltransferase, *met6*,
 566 5-methyltetrahydropteroyltriglutamate-homocysteine S-methyltransferase, *str2*, cystathionine
 567 gamma-synthase, *PYC*, pyruvate carboxylase, *erg6*, sterol 24-C-methyltransferase, *erg4*,
 568 delta(24(24(1)))-sterol reductase, *CYS4*, cystathionine beta-synthase, *SAH1*,
 569 adenosylhomocysteinase, TCA cycle tricarboxylic acid cycle, SAH S-adenosylhomocysteine;
 570 b. Schematic illustration of knocking out *erg4* and *erg6* using gene editing technology; c.
 571 Schematic illustration of replacing original promoter of *CYS4* with *SSA1* promoter using gene
 572 editing technology.

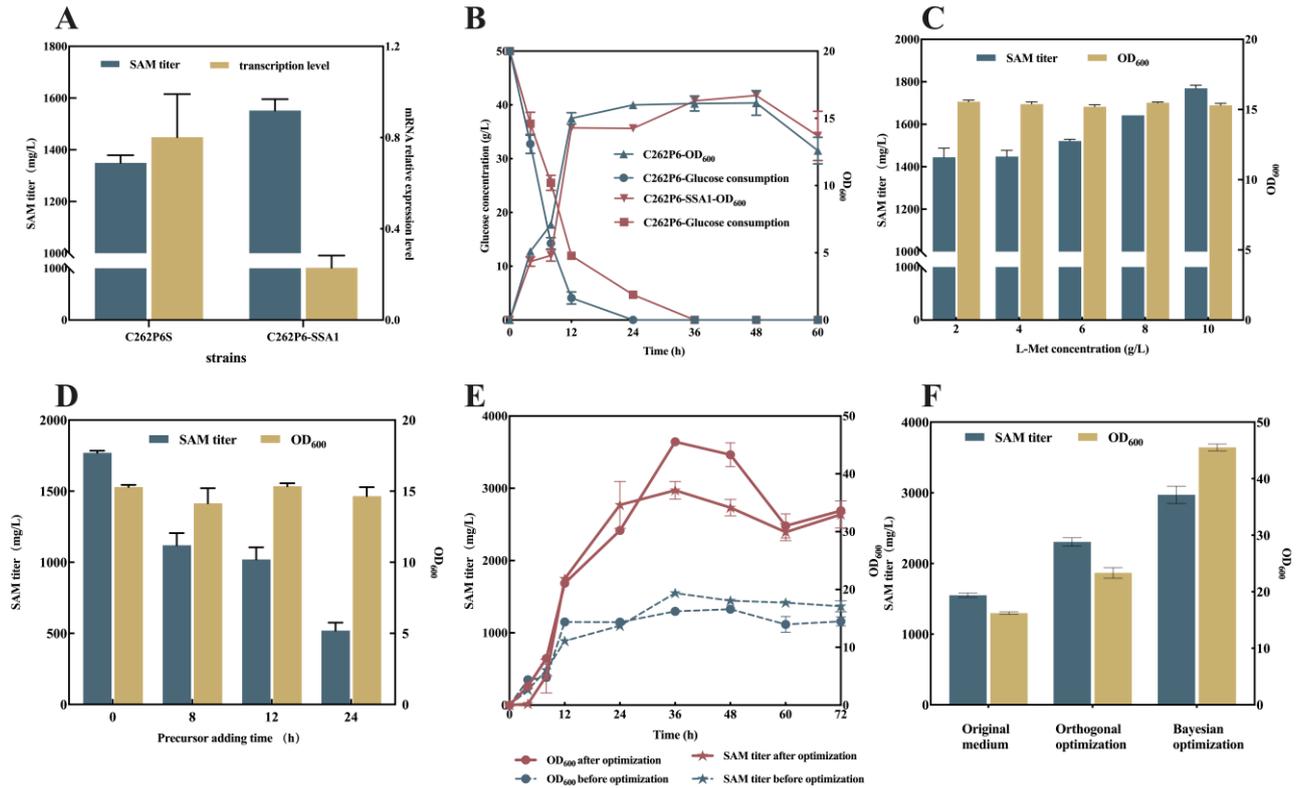
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574 **Figure 2.** A. OD₆₀₀ value and SAM titer of strain 2-1C, C2, C6 and C26; B. OD₆₀₀ of strain
 575 C26 and C262 throughout 60 h fermentation; C. SAM titer t of strain C26 and C262 throughout
 576 60 h fermentation; D. L-Met content of 2-1C, C2 and C262; E. glucose consumption of strain
 577 2-1C, C2 and C6; F. glucose consumption of strain C26 and C262.



578 **Figure 3.** A. Illustration of SAM titer, Intracellular ATP and OD₆₀₀ of engineered strain of
 579 C262, C262P and C2621. B. Glucose consumption of engineered strain of C262, C262P and
 580 C2621; C. SAM titer engineered strain of C262P, C262P4 and C262P6; D. OD₆₀₀ value of
 581 engineered strain C262P, C262P4 and C262P6; E. Glucose consumption of engineered strain
 582 of C262P, C262P4 and C262P6.



583 **Figure 4.** A. Illustration of SAM titer of engineered strain C262P6-SSA1 and C262P6 and
584 the CYS4 mRNA relative expression level of corresponding strains; B. OD₆₀₀ value and glucose
585 consumption and engineered strain C262P6-SSA1 and C262P6; C. Comparison chart of OD₆₀₀
586 and SAM titer of the recombinant with different exogenous L-Met supply D. Comparison chart
587 of OD₆₀₀ and SAM titer of the recombinant with different L-Met adding time; E. Comparison
588 chart of OD₆₀₀ and SAM titer of the recombinant cultured in optimized and unoptimized
589 medium; F. Comparison chart of OD₆₀₀ and SAM titer of the recombinant cultured in original
590 medium, medium acquired by orthogonal tests and medium acquired by Bayesian optimization.